






































Guidelines of Care Labelling

Canada	U.S.	Europe	Japan
<p>All symbols are indicated in “traffic light” colours – green, amber and red.</p>  <ul style="list-style-type: none"> • Green (No special precautions) • Amber (Precautions necessary) • Red (Prohibition) 	<p>For U.S. apparel, the care label is composed of care instruction, appropriate temperature settings and warnings, according to the Federal Trade commission’s care Labelling Rule that has been in effect since 1972. In general, the Care label is listed in the following sequence:</p> <ol style="list-style-type: none"> 1. Machine wash/ Hand wash/ Dry clean 2. Wash temperature (hot/ warm/ cold) 3. Washing machine program (delicate/ permanent press/ normal cycle) 4. Bleaching instruction (do not bleach/ non-chlorine bleach/ chlorine bleach) 5. Drying method (tumble dry/ line dry/ flat dry/drip dry) 6. Ironing (do not iron/ cool iron/ warm iron/ hot iron) 7. Warning wordings (wash separately, no wring etc.) <p>Moreover, the informative wordings of the care label, manufacturers and importers must provide labels that:</p> <ul style="list-style-type: none"> • Are fastened so they can be seen or easily found by consumers at the point of sale. • If not seen or easily found at the point of sale. It will be supplemented by care information that also appears on the outside of the package or on a hang tag fastened to the product. • Remain fastened and legible during the useful life of the product. • Say what regular care is needed for the ordinary use of the product. 	<p>The European care labelling consists of at least four and sometimes five symbols.</p> 	<p>Labelling Method:</p> <ol style="list-style-type: none"> 1. Symbols should be arranged from left to right according to the following sequence:  <ol style="list-style-type: none"> 2. For coloured products which are not usually bleached, the symbol for possibility of chlorine bleached may be omitted. 3. For products which are not usually ironed, the symbols for ironing may be omitted. (Except  cannot be ironed) 4. For products which can be washed with water, the symbols for dry-cleaning may be omitted. (Except  cannot be dry-cleaned) 5. The symbols should be either in black or dark blue whereas the prohibition symbols are in red and on a white ground. <p>Attached Remarks:</p>  <ol style="list-style-type: none"> 1. The word ‘ 中性 ’ indicates that neutral detergent should be used. 2. The symbol ‘  ’ indicates that clothes ironed should be covered with another cloth. 3. The sentence ‘ ネット使用 ’ indicates that a net should be used.



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Canada	U.S.	Europe	Japan												
Washing  Do not Wash  Hand Wash in cool water  Machine wash in cool water at a gentle setting – reduced agitation  Machine wash in lukewarm water at a gentle setting – reduced agitation  Machine wash in warm water at a gentle setting – reduced agitation  Machine wash in warm water at a normal setting  Machine wash in hot water at a normal setting	Washing (By hand or machine)  Machine wash Normal cycle  Machine wash Permanent press cycle  Machine wash Delicate/Gentle cycle  Hand wash Maximum water temperature (in celsius or in dots or in both) <table border="1" data-bbox="517 1107 1016 1235"> <tr> <td>95°C •••</td> <td>70°C •••</td> <td>60°C ••</td> <td>50°C •••</td> <td>40°C ••</td> <td>30°C •</td> </tr> <tr> <td>200°F</td> <td>(160°F)</td> <td>Very hot (140°F)</td> <td>Hot (120°F)</td> <td>Warm (105°F)</td> <td>Cold (85°F)</td> </tr> </table>  Do not wash	95°C •••	70°C •••	60°C ••	50°C •••	40°C ••	30°C •	200°F	(160°F)	Very hot (140°F)	Hot (120°F)	Warm (105°F)	Cold (85°F)	Washing (by hand or machine) <ul style="list-style-type: none"> *maximum temp. 95°C ▪ mechanical action normal ▪ rinsing normal ▪ spinning normal  <ul style="list-style-type: none"> ▪ maximum temp. 95°C ▪ mechanical action reduced ▪ rinsing at gradually decreasing temp. (cool down) ▪ spinning reduced <ul style="list-style-type: none"> ▪ maximum temp. 70°C ▪ mechanical action normal ▪ rinsing normal ▪ spinning normal  <ul style="list-style-type: none"> *maximum temp. 60°C ▪ mechanical action normal ▪ rinsing normal ▪ spinning normal <ul style="list-style-type: none"> ▪ maximum temp. 60°C ▪ mechanical action reduced ▪ rinsing at gradually decreasing temp. (cool down) ▪ spinning reduced  <ul style="list-style-type: none"> *maximum temp. 50°C ▪ mechanical action reduced ▪ rinsing at gradually decreasing temp. (cool down) ▪ spinning reduced <ul style="list-style-type: none"> *maximum temp. 40°C ▪ mechanical action normal ▪ rinsing normal ▪ spinning normal  <ul style="list-style-type: none"> *maximum temp. 40°C ▪ mechanical action reduced ▪ rinsing at gradually decreasing temp. (cool down) ▪ spinning reduced <ul style="list-style-type: none"> *maximum temp. 40°C ▪ mechanical action much reduced ▪ rinsing normal ▪ spinning normal ▪ do not wring by hand  <ul style="list-style-type: none"> ▪ maximum temp. 30°C ▪ mechanical action much reduced ▪ rinsing normal ▪ spinning reduced  <ul style="list-style-type: none"> *hand wash only ▪ do not machine wash ▪ maximum temp. 40°C ▪ handle with care  <ul style="list-style-type: none"> ▪ do not wash ▪ be cautious when treating in wet stage 	Washing (with water)  Machine washable- Max. temp. 95°C  Machine washable- Max. temp. 60°C  Machine washable- Max. temp. 40°C  Machine washable with slow water current or gently by hand- Max. temp. 40°C  Machine washable with slow water current or gently by hand- Max. temp. 30°C  Gently hand wash only- Max. temp. 30°C  Cannot be washed with water
95°C •••	70°C •••	60°C ••	50°C •••	40°C ••	30°C •										
200°F	(160°F)	Very hot (140°F)	Hot (120°F)	Warm (105°F)	Cold (85°F)										

(*Note : The symbols most popularly used in the U.K.)



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


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Canada	U.S.	Europe	Japan
<p>Chlorine Bleaching</p> <p> Do not use chlorine bleach</p> <p> Use chlorine bleach with care</p>	<p>Bleaching</p> <p> Any bleach when needed</p> <p> Only non-chlorine bleach when needed</p> <p> Do not bleach</p>	<p>Chlorine-Based Bleaching</p> <p> Chlorine bleach may be used</p> <p> Do not use chlorine bleach</p>	<p>Possibility of Chlorine Bleaching</p> <p> Can be chlorine bleached</p> <p> Cannot be chlorine bleached</p>
<p>Drying</p> <p> Dry flat</p> <p> Tumble dry at low temperature</p> <p> Tumble dry at medium to high temperature</p> <p> Hang to dry</p> <p> Drip dry</p>	<p>Drying</p> <p><u>Tumble Dry:</u></p> <p> Tumble Dry Normal cycle</p> <p> Tumble dry Permanent press cycle</p> <p> Tumble dry Delicate/Gentle cycle</p> <p> Do not tumble dry</p> <p><u>Tumble dry temperature:</u></p> <p> Any Heat Air</p> <p> Hight</p> <p> Medium</p> <p> Low</p> <p> No Heat</p> <p><u>Hand dry:</u></p> <p> Line dry/ hang to dry</p> <p> Drip dry</p> <p> Dry flat</p> <p> Do not dry (use with do not wash)</p> <p> Dry in shade (add to hand dry)</p>	<p>Dry Cleaning</p> <p>*The circle as shown below may contain the following letters</p> <p>A – representing all solvents</p> <p>P – representing tetrachloroethylene, monofluorotrichloromethane or the solvents listed for the symbol F</p> <p>F – representing trifluorotrichloroethane or white spirit</p> <p> Suitable for dry cleaning</p> <p> Suitable for dry cleaning with special treatment and advice should be sought from a professional dry cleaner.</p> <p> Do not dry clean</p>	<p>Dry Cleaning</p> <p> Can be dry-cleaned. Use solvent of perchloroethylene or petroleum-based matter.</p> <p> Can be dry-cleaned. Use petroleum-based solvent.</p> <p> Can be dry-cleaned.</p>



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Canada	U.S.	Europe	Japan
Ironing  Do not iron  Iron at low setting  Iron at medium setting  Iron at high setting	Ironing <u>Dry or steam iron</u>  Low 110 ⁰ C (230 ⁰ F)  Medium 150 ⁰ C (300 ⁰ F)  Low 200 ⁰ C (390 ⁰ F) <u>Dry iron</u>  No steam (may be used with low, medium or high setting.)  Do not iron	Ironing  Cool iron (maximum 110 ⁰ C)  Warm iron (maximum 150 ⁰ C)  Hot iron (maximum 200 ⁰ C)  Do Not iron	Ironing  Ironed at high temp. (180 ⁰ C-210 ⁰ C Max.)  Ironed at medium temp. (140 ⁰ C-160 ⁰ C Max.)  Ironed at low temp. (80 ⁰ C-120 ⁰ C Max.)  Cannot be ironed



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Canada	U.S.	Europe	Japan
<p>Dry cleaning</p> <p> Do not dry clean</p> <p> Dry clean – with caution</p> <p> Dry clean</p>	<p>Dry cleaning</p> <p> Any solvent</p> <p> Any solvent Except Trichloroethylene</p> <p> Petroleum solvent only</p> <p> Short cycle (may be used with A, P or F solvent)</p> <p> Reduce moisture (may be used with A, P or F solvent)</p> <p> Low heat (may be used with A, P or F solvent)</p> <p> No Steam finish (may be used with A, or F solvent)</p> <p> Do not dry clean</p> <p>Additional Instruction</p> <p> Do not wring</p>	<p>Tumble Drying After Wash</p> <p> Tumble drying possible</p> <p> Tumble drying possible (at lower temperature setting)</p> <p> Do not tumble dry</p>	<p>Drying</p> <p> Hung and drip-dried</p> <p> Hung and drip-dried in the shade</p> <p> Laid down to dry</p> <p> Laid down to dry in the shade</p> <p>Wringing</p> <p> Wrung gently</p> <p> Cannot be wrung</p>